



**Never Give Up: The Power of Building Habits to Discover and Make Your Dreams Come True, with Inspirational Stories of People Who Mastered Success**

*K.J. Cleveland*

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Never Give Up: The Power of Building Habits to Discover and Make Your Dreams Come True, with Inspirational Stories of People Who Mastered Success offers information and exercises to discover your dreams and inspire you to never give up on all that you really want in life. No matter our age, we all have inherent dreams and desires we would like to see come forth in our lives. Sometimes, however, we unconsciously limit ourselves without even knowing it. We may try to live up to the standards we feel society has set for us, and if those images are not in line with our dreams, we consequently banish our deepest desires. We may forget those dreams from childhood, or adopt the belief system that our dreams were just fruitless endeavors. When we make our dreams a reality they help us expand our awareness and grow as an individual. This book offers detailed exercises to help you uncover your true dreams in life, along with real life stories of others who never gave up, such as Audrey Hepburn and Henry Ford. And it offers goal-setting exercises to help you make your dreams come true. Go out into life, work hard and never give up on your dreams! Excerpt from book: "At 22, Walt Disney had gone bankrupt as a cartoonist. He moved to California, where he and his brother, Roy O. Disney, pooled their money, \$500 total, and started their own animation company in their garage. This is where Walt Disney's dream began, which ultimately led to Disney films and Walt Disney parks." "The way to get started is to quit talking and begin doing." Walt Disney Other Never Give Up Stories include Grace Kelly, Henry Ford, Marilyn Monroe, David and Goliath, Booker T. Washington, Audrey Hepburn, Helen Keller, Beatrix Potter, and more.

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