



Basic Machine Tool Operations

John E. Neely

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This basic training guide for machinists offers step-by-step coverage of the machine tools and processes that have led to the development of precision numerically controlled machine tools -- helping readers understand the material and machines of their trades more fully, and empowering them with the tools necessary to solve a variety of problems encountered in their particular field. Divides key sections into individual units containing a statement of purpose, objectives, an information section, and questions, and contains just the right amount of information necessary to develop a solid foundation in the subject to avoid confusion and material overload. Discusses shop techniques, dimensional measurement, the selection and identification of materials, preparations for machining operations, plus drilling, turning, milling and grinding machines. Visually support material with extensive drawings and photographs. For the technical trades; modern machinists.

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